



Mold

TECHNICAL SPECIFICATIONS

PROPERTIES		UNIT	DCNC PF 302210/3
AXIS TRAVEL	X Axis	mm	3000
	Y Axis	mm	2700
	Z Axis	mm	1000
	Distance Between Spindle Nose and Table	mm	150-1150
	Distance Between Columns	mm	2865
WORKING TABLE	Table Dimension	mm	3000x2250
	T Slot	mm	13x22x180
	Max. Table Load	kg	12000
SPINDLE	Speed	rpm	6000
	Spindle Taper		BT50
	Spindle Motor Power	kW	30/37
FEED RATES	Axis Speeds (X, Y, Z)	m/min	12/15/15
	Cutting Feed Rates	m/min	10/10/12
	X, Y, Z Axis Motor Power	Nm	65/53/53
	X, Y, Z Axis Rail Movement		Ballscrew
	X, Y, Z Axis Rail Type		Roller Type Linear Slide
	Power Requirement	KVA	60
	Machine Weight	kg	46000

- Our machines are produced in special design, dimensions and accessories according to the customer requirements

OPTIONAL PROPERTIES

- Ball screw cooling system
- Manual 5 axis head
- Tool measuring
- Cooling Tool System (CTS)

Drinns DCNC Series CNC Double Column Milling Machine

CNC Double Column Milling Machine is special designed with quaternary slide system used on ram structure for high accurate parts desirable to prevent vibration including in particular mold industry.



All functions open CNC controls.



ARM type 24 ATC